

## **ANALYTICAL VALIDATION OF CLINICAL LABORATORY RESULTS**

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### **Abstract**

*An important step in quality management is the analytical validation. In order to continuously perform correct measurements, analytical utilized measuring and test equipment were monitored and calibrated on a regular basis during three months. Standard reference materials and test sera were used as calibrators. Quality control processes disclosed errors in the analytical results, which are reduced by periodical calibrations.*

**Keywords:** *analytical validation, calibration, standard.*

### **Introduction**

One purpose of internal quality control is to estimate errors in an analytical run and to prevent release of data if the errors are unacceptably high. A second purpose is to monitor the performance of the assay over a period of time and detect trends (Libeer, 1997).

The validation of clinical laboratory results is complex and includes the follow-up of check and acceptance procedures all steps involved in the production of these results. Validation of laboratory results includes: method validation, instrument validation, pre-analytical validation procedures, analytical validation procedures, and post-analytical validation procedures. Most laboratory tests are performed with industrially prepared kits and reagents. Methods quality has been improved substantially during the last 20 years. Libeer (1997) could demonstrate that inter-laboratory coefficients of variation during the 1980s for most routine clinical chemistry were halved between 1980 and 1990. This improvement is explained by better reagent kits and by automation in this field. Performance characteristics of a given reagent

kit are only valid if this kit is used as recommended by the manufacturer.

Instrument validation not only includes the measurement equipment, but also small utensils (pipettes, dispensors, dilutors, incubators, washing devices). Instrument validation method also includes control of speed of centrifuges, calibration of balances and small spectrophotometers.

All testing from pre-analytic phase to the reporting involves with error and uncertainty sources. In quantitative analyses, the reliability of the measurement quality is expressed as random error (i. e. precision) and systematic error (i. e. trueness, or bias). Several errors in clinical laboratories are made during the pre-analytic phase. After serum/plasma separation, the sample view must be verified: hemolysed, lipemic, and icteric samples must be identified. In some cases interferences can be corrected (Passey, 1982).

An important step in quality management is the analytical validation (NCCLCS, 1991). Traceability to accuracy of a method will depend on traceability of the calibrators used. Therefore, it is important that manufacturers recommend appropriate calibrators for each reagent kit. This also means that laboratories should use a reagent kit as such, otherwise all industry traceability efforts are worthless.

Depending on the type of analysis and the type of equipment, the number of control samples and the frequency of controls will be different. Relevant calibration items are: preset values and tolerated deviations, frequency of calibration, what calibration standards are used, relation to national or international standards, environmental conditions during calibration, measures to minimize shifts in adjustment.

## **Experimental**

In order to continuously perform correct measurements, utilized measuring and test equipment were monitored and calibrated on a regular basis during three months (Vassault, 1986).

The experiment was performed in the clinical chemistry laboratory from the City Hospital in Oțelu Roșu. Biochemical blood indices were analyzed by automatic biochemical analyzer EOS-BRAVO (Hospitex diagnostics, Firenze, Italy), using Hospitex diagnostic reagents.

We used for calibration control materials (standards and test sera) produced by the same manufacturer. The test serum (HDN) is a lyophilised control serum based on human serum, with concentrations /activities in the normal range. HDN is for use in the quality chemistry methods for the quantitative determination of substrates, electrolytes, lipids, enzymes and proteins. The control is used to monitor accuracy or precision both for manual and automated analytical procedures.

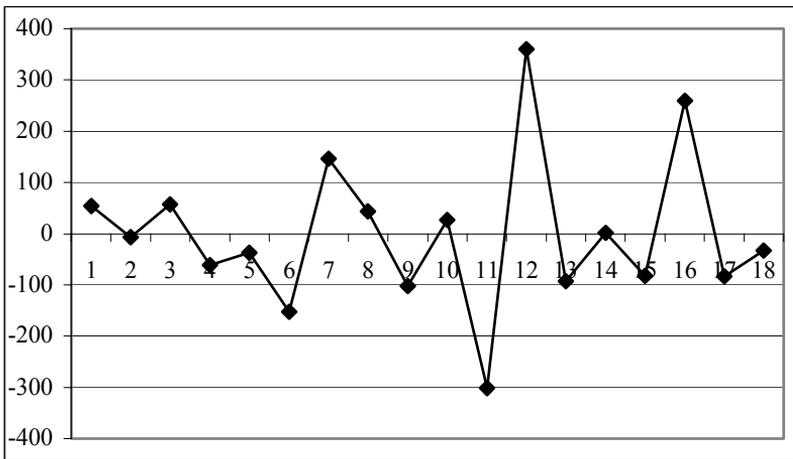
### Results and Discussions

Calibration means determining the value of the deviation(s) of an instrument from an applicable standard. We calculated for each batch of analyses the main statistical parameter (White, 1986): the standard deviation (SD) and the coefficient of variation. (CV). CV is the standard deviation of the mean. Ideally CV should be less than 5%.

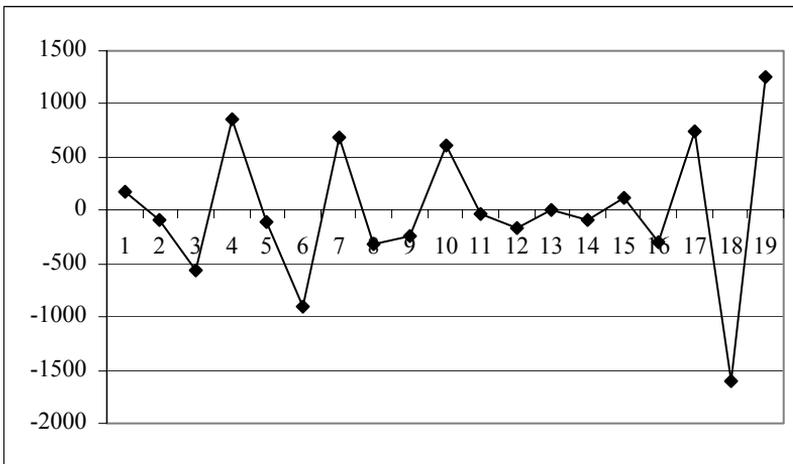
**Table 1.** The concentration factors for Ca and Mg

| Kit              | Sample | Ca   |                   |       | Mg   |                 |       |
|------------------|--------|------|-------------------|-------|------|-----------------|-------|
|                  |        | Fv   | Fn                | Fn-Fv | Fv   | Fn              | Fn-Fv |
| 1                | 1      |      | 940               |       |      | 1587            |       |
|                  | 2      | 940  | 886               | 54    | 1587 | 1418            | 169   |
|                  | 3      | 886  | 893               | -7    | 1418 | 1504            | -86   |
|                  | 4      | 893  | 836               | 57    | 1504 | 2062            | -558  |
|                  | 5      |      |                   |       | 2062 | 1205            | 857   |
|                  | 6      |      |                   |       | 1205 | 1316            | -111  |
| 2                | 1      | 836  | 897               | -61   | 1316 | 2222            | -906  |
|                  | 2      | 897  | 934               | -37   | 2222 | 1527            | 695   |
|                  | 3      | 934  | 1087              | -153  | 1527 | 1835            | -308  |
|                  | 4      | 1087 | 941               | 146   | 1835 | 2083            | -248  |
|                  | 5      | 941  | 898               | 43    | 2083 | 1471            | 612   |
|                  | 6      | 898  | 1000              | -102  | 1471 | 1504            | -33   |
| 3                | 1      | 1000 | 973               | 27    | 1504 | 1667            | -163  |
|                  | 2      | 973  | 1274              | -301  | 1667 | 1653            | 14    |
|                  | 3      | 1274 | 914               | 360   | 1653 | 1739            | -86   |
| 4                | 1      | 914  | 1007              | -93   | 1739 | 1626            | 113   |
|                  | 2      | 1007 | 1005              | 2     | 1626 | 1923            | -297  |
|                  | 3      | 1005 | 1087              | -82   | 1923 | 1176            | 747   |
|                  | 4      |      |                   |       | 1176 | 2778            | -1602 |
| 5                | 1      | 1087 | 827               | 260   | 2778 | 1527            | 1251  |
|                  | 2      | 827  | 910               | -83   |      |                 |       |
|                  | 3      | 910  | 943               | -33   |      |                 |       |
| $\bar{X} \pm SD$ |        |      | 960.63±<br>103.82 |       |      | 1691±<br>379.57 |       |
| CV%              |        |      | 10.80             |       |      | 22.44           |       |

The experimental data (table 1) reveal a dynamic of the concentration factors between two calibrations (Figures 1 and 2). Common causes of systematic error are: improperly prepared reagents, deterioration of reagents or calibrators, inappropriate storage of reagents, etc. Random errors may also occur due to power fluctuations, air bubbles in the reagent, imprecisely pipetting, etc. Systematic errors are predictable and cause shifts or trends on control charts. The trends of both charts do not indicate a systematic error.

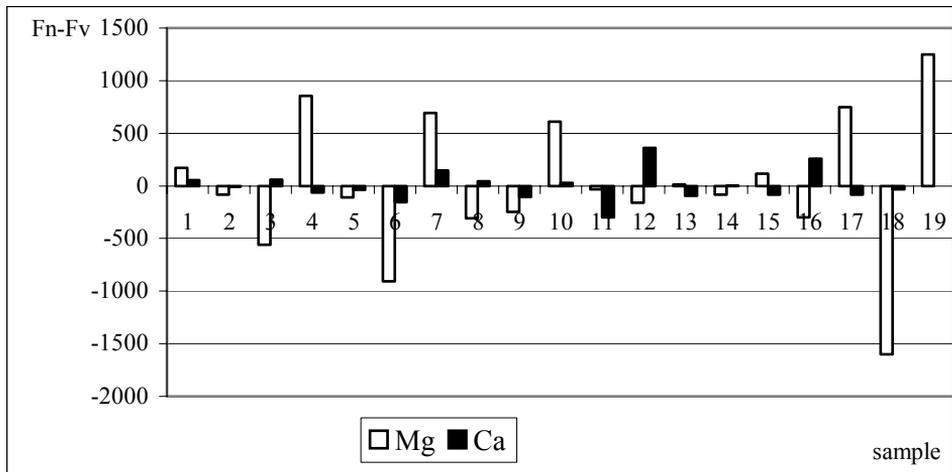


**Fig. 1.** The dynamic of the concentration factors for Ca



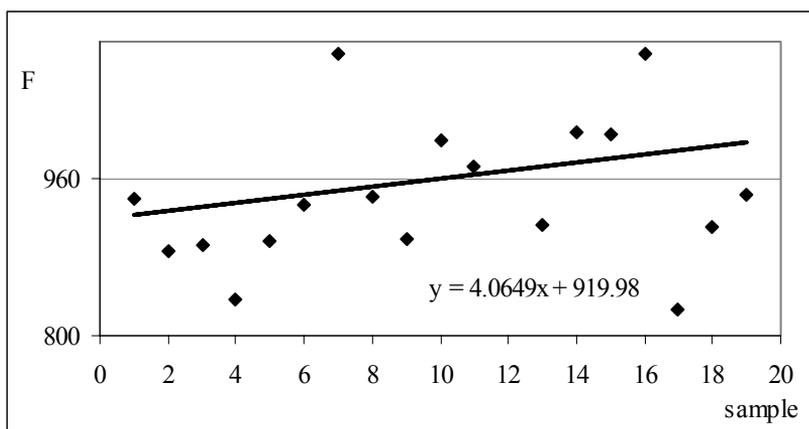
**Fig. 2.** The dynamic of the concentration factors for Mg

The coefficients of variation, 22.44% for Mg and 10.8% for Ca, confirm a greater difference between the old (Fv) and the new (Fn) restandardized values (Figure 3).

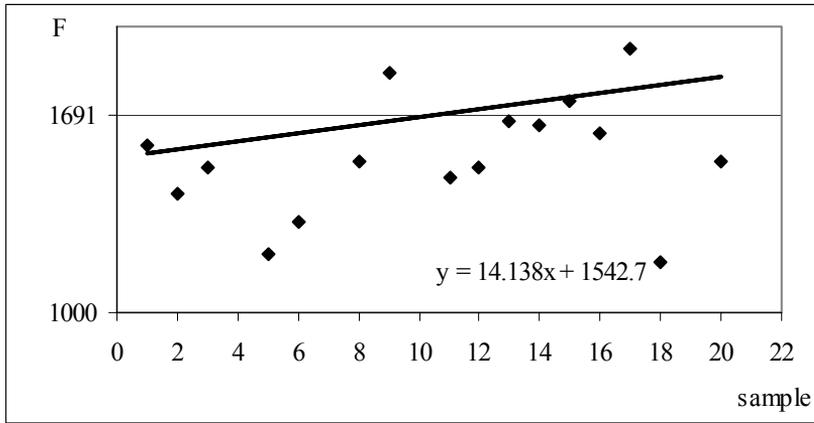


**Fig. 3.** The dynamic of the factor differences for Ca and Mg

Validation of clinical laboratory results is mandatory. We observed an ascendant trend of the concentration factors during the monitoring period (Figures 4 and 5). Quality control processes can disclose or reject errors at best, but the revelation of errors may be the first step in a trouble shooting process which may lead to correction of the error, and thereby, to improvement in the analytical quality.



**Fig. 4.** The concentration factors for Ca



**Fig. 5.** The concentration factors for Mg

### **Conclusions**

Validation of clinical laboratory results is mandatory for improving the analytical quality. The experimental data reveal a dynamic of the concentration factors between two calibrations. The difference between the old ( $F_v$ ) and the new values ( $F_n$ ) are greater in the case of Mg. The concentration factors for Ca and Mg have an ascendant trend.

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